

TECHNICAL DATA SHEET

PLAST323L - 875 ‰

Master alloy for the production of yellow 375 - 417 - 585 - 750 - 875 - 917 ‰ gold jewellery obtained by mechanical working. The elements contained in this product ensure a high surface quality and a high deformation capability thanks the small grain structure, making it suitable for the production of hand and machine made hollow and solid chains, deep drawn items and tube.

TAB.1 - Mechanical data

Hardness as cast	110	HV
Hardness hardened	n.d.	
Tensile strength	n.d.	
Yield strength	n.d.	
Elongation	n.d.	

TAB.2 - Physical data

Color	Deep yellow		
Colour Coordinates	L*:	87.62	
	a*:	6.28	
	b*:	22.46	
Density	16.38	g/cm ³	
Melting Range	Solidus:	874	°C
	Liquidus:	903	°C

TAB.3 - Heat treatments

Solution annealing	675 20	°C min
Recrystallization Annealing	675 20	°C min
Hardening	n.d.	

TAB.4 - Mechanical working parameters

Premelting temperature		1003	°C
Casting Temperature	Min:	953	°C
	Max:	1053	°C
First thickness reduction	Lamination:	50	%
	Drawing:	25	%
Following thickness reductions	Lamination:	75	%
	Drawing:	50	%
Pickling after annealing	H2SO4:	20	%
	Temp:	50	°C
	Time:	5	min